

# FIXED MICROTOR 1000 I/min at 6 bar

#### **DESCRIPTION**

Fixed Monitor, built as followed:

- Flanged inlet PN16 DN65.
- A patented orientation device, with a total orientation angle of 40°.
- Locking on position device.
- Integrated nozzle TURBOPONS 1000 with a double raw of fixed teeth and with fixed flow rate 1000 l/min at 6 bar.
- Patterns are adjustable every  $30^\circ$  from straight jet to diffusion of protection of  $120^\circ$  angle.

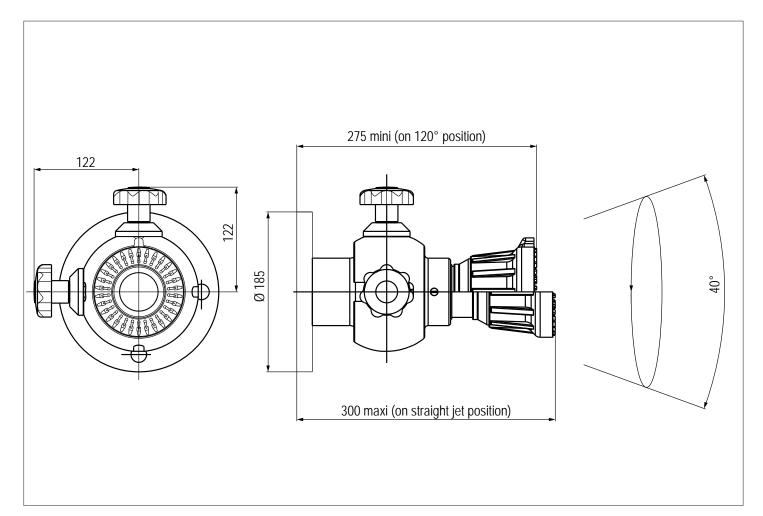
### CONSTRUCTION

Flange: Aluminum alloys of first fusion with heat treatment.

Body: Aluminum alloys protected against corrosion by hard black anodization.

Locking device in Brass and Polyamide. Diffusion head in synthetic material.





# **CHARACTERISTICS**

Туре	Inlet	Outlet	Part number	Weight (kg)	
Fixed MICROTOR	Flange PN16 DN65	Fixed <b>TURBOPONS</b> 1000 nozzle	3467.5FPN65	5,5	



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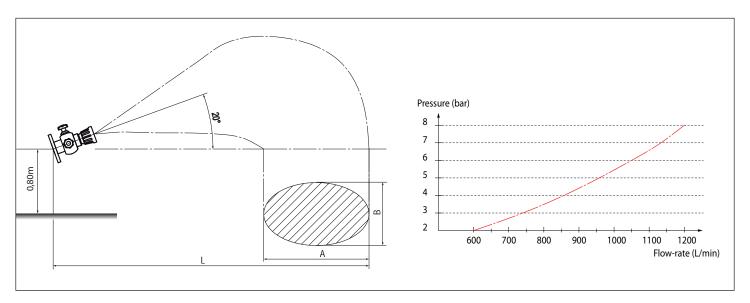
#### **PERFORMANCES**

Angles of clearance by kneecap of 40  $^{\circ}$  (± 20  $^{\circ}$ ).

Hydraulic performances, Monitor tilted to 20 ° compared with the horizontal.

Pressure	Straight jet	30° Diffusion			60° Diffusion			90° Diffusion			120° Diffusion		
(bar)	L	L	А	В	L	А	В	L	А	В	L	А	В
2	18	13	3	3,5	7	5	6	6	4	6	4	3	9
3	24	14	4	4	9	6	5	8	6	6	5	4	9
4	34	16	5	5	11	8	5	8	5	5	5	4	8
5	38	18	6	3,5	12	10	5	10	5	5	6	5	8
6	41	21	8	3	16	13	5	11	4,5	4,5	6	5	7
7	43	22	10	3	18	14	5,5	13	4	4	7	5	6
8	47	23	11	3	20	14	5,5	15	3,5	3,5	7	5	6

Length in meters.



#### **CAUTION**

Before use, check the good conditions of the package to insure that the product did not suffer any damage during transport.

#### **SAFETY**

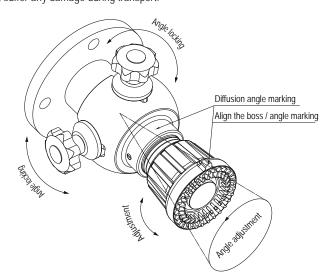
- The instructions of use have to be known and followed by the end users.
- The end users have to receive a proper training.
- Do not use the MICROTOR in values of flow rate and pressure superior to those indicated on the product.

### **BEFORE EACH USE, CHECK**

- There are no missing parts or damaged ones.
- The functionalities of the monitor.

#### **USE**

- Unscrew the two star knobs.
- Move the nozzle in the chosen direction.
- Tighten the two star knobs.
- Adjust the pattern, by a rotational motion (pattern adjustment positioned in front of the right index)



**MAINTENANCE** 509903.77 - n° 41/140301A (A)

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#### **MAINTENANCE**

#### Check:

- The good general condition of the monitor and its components.
- That the marking is still visible.
- That the pattern adjustment is correctly positioned in front of the right index.
- The good condition of the star knobs.
- The movement of the head in any direction, and grease the spherical part (Rep. 10).
- That nothing is stuck in the monitor.

Nota: the frequency of these controls have to be adapted with the environmental conditions (inside or outside the buildings, climatic conditions, corrosive atmospheres ....).

#### **CORRECTIVE MAINTENANCE**

#### (1) The pattern selector does not turn:

- Unscrew the guiding bolt (Rep.1) and clean it.
- Unscrew the indexing bolt (Rep 5) and clean it. Do not lose the spring (Rep 4) nor the ball (Rep 3).
- Pull off the pattern selector (Rep 2) and clean the inside and the threads of the guiding bolts (Rep 5 and Rep 1).
- Clean the 2 gaskets (Rep 8) or change them if damaged.
- Lubricate the 2 gaskets (Rep 2) and the inside of the pattern selector (Rep 2).
- Push further the pattern selector (Rep 2) to the stop. Twist it to align the embossed position to the the 120° diffusion marked on the body (Rep 6).
- Align until the inlet of the bolt (Rep 1) is correctly aligned with the guiding ramp of the body (Rep 7).
- Tighten the bolt (Rep 1), glue it and unscrew it of half a turn.
- Align the inlet of the ball of the ramp body (Rep 7) with the second inlet of the pattern selector (Rep 2).
- Screw the indexing bolt kit (Rep 5), spring (Rep 4) and ball (Rep 3) together and glue.
- When tighten to the end, unscrew of half a turn.
- Control the good idexing and the right angle position of the pattern selector (Rep 2).

#### (2) The angle adjustment knee-cap is blocked or hard to operate :

- Pull off the pattern selector (cf (1)).
- Unscrew the 2 bolts (Rep 1) and clean them.
- Untighten the 2 star knobs (Rep 12) to the maximum.
- Pull off the the knee-cap (Rep 6) twisting it, the clean the inside and the 2 threads of the guiding bolts (Rep 1).
- Clean the gasket (Rep 9) or replace it if damaged.
- Clean the spherical part of the knee-cap device (Rep 10).
- Control that nothing is blocking the movement between the inside part of the knee-cap body (rep 10) and the ramp body (Rep 7).
- Slightly lubricate the spherical part of the knee-cap body (Rep 10), the gasket (Rep 9) and the inside of the knee-cap (Rep 6).
- Push further the knee-cap (Rep 6) till the stop.
- Screw to the maximum the 2 guiding bolts (Rep 1), glue then unscrew of half a turn.
- Mount the pattern selector (cf (1)).

### (3) Damaged star knob:

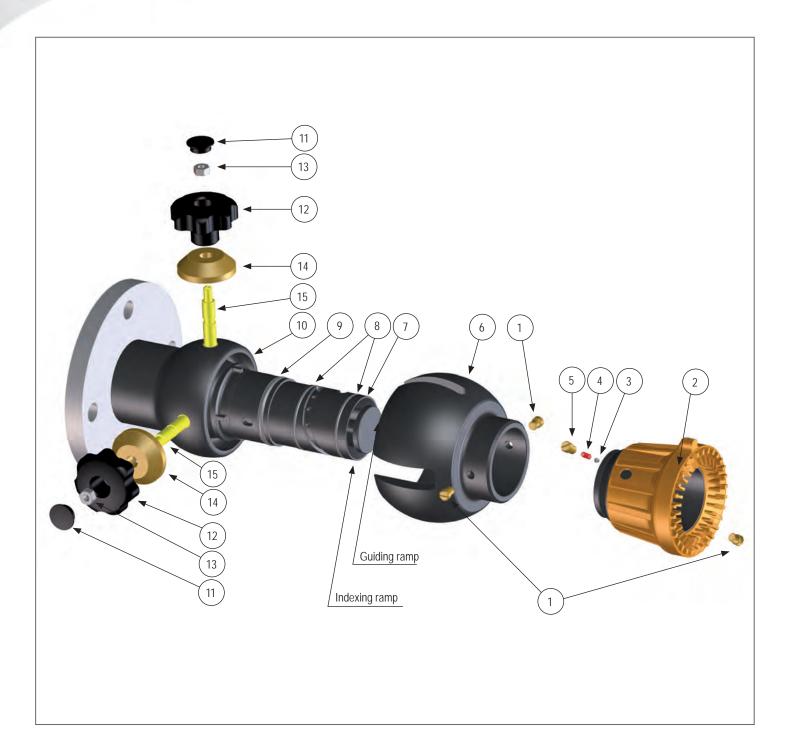
- Pull off the protection cap (Rep 11) with a screwdriver.
- Unscrew the bolt (Rep 13).
- Unscrew the star knob ( Rep 12).
- Clean the thread of the rod (Rep 15) then lubricate.
- Mount the kit with a new star knob.

Example of products to use for the maintenance:

- Lubricate: LOCTITE 8106.- Glue: LOCTITE 225.- Clean: LOCTITE 7063.



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### LIST OF THE COMPONENTS AND SPARE PARTS

Rep.	Qty	Designation	Material		
1	3	Guiding bolt	Bronze		
2	1	Pattern selector	Anodized aluminum + NBR		
3	1	Ball 5	Stainless steel		
4	1	Indexing spring	Stainless steel		
5	1	Indexing bolt	Bronze		
6	1	Angle adjustment knee-cap	Anodized alu		
7	1	Ramp body*	Anodized alu		

Rep.	Qty	Designation	Material		
8	2	I 59 x 2.5 ring	Rubber		
9	1	R32 ring	Rubber		
10	1	Bodies*	Anodized alu		
11 - 12	2	Cap and star knob	Plastic / Stainless steel		
13	2	M8 Stop bolt	Stainless steel		
14	2	Tightening shoe	Brass		
15	2	Guiding axis*	Stainless steel		

pieces marked with \* are not supplied as spare parts.